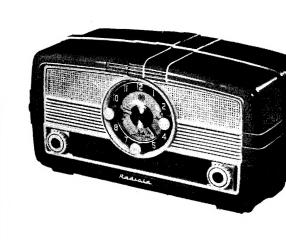
TECHNICAL INFORMATION AND SERVICE DATA

A.W.A. CLOCK - CONTROLLED - RADIO 563-MA, 563-MAY and 563-MAZ.

FIVE VALVE, BROADCAST, A.C. OPERATED SUPERHETERODYNE

ISSUED BY:

AMALGAMATED WIRELESS (AUSTRALASIA) LTD.



ELECTRICAL SPECIFICATIONS

Frequency Range	540-1600 Kc/s. (555-187.5 Metres)
Intermediate Frequency	455 Kc/s.
Power Supply Rating	50 C.P.S. only
	Watts Radio 42.5 watts
Loudspeaker	
4 inch permanent magnet Part No. 26846 Transformer 31772D V.C. Impedance 3 ohms at 400 C.P.S.	
Undistorted Power Output	3 watts

Valve Complement:

- (1) 6BE6 Converter
- (2) 6BA6 I.F. Amplifier
- (3) 6AV6 Detector, A.F. Amplifier, A.V.C.
- (4) 6AQ5 Output
- (5) 6X4 Rectifier.

Chassis Removal:

- (1) Remove the Clock Alarm Knob by unscrewing it clockwise and the remainder of the Clock and Radio knobs by pulling them straight off their spindles. Also remove the "Hand-set" knob and spindle by pulling it from the back of the cabinet.
- (2) Remove two recessed nuts from the top of the cabinet back, two screws from underneath the cabinet back and withdraw it.
- (3) The chassis is held to the cabinet front by two screws situated under it. Removal of these enables the chassis to be withdrawn from the cabinet.

Clock Removal:

- (1) Remove the complete chassis from the cabinet.
- (2) Remove two screws holding the plastic shield to the metal spacers and withdraw the shield.
- $\hspace{0.1cm}$ (3) Unscrew the two metal spacers holding the top of the clock to the front panel.
- (4) Remove the clock plug from the socket on the receiver chassis.

The clock may now be lifted from the chassis.

When replacing the clock make sure that the bottom of the clock face engages in the clips on the receiver front panel. Then replace the metal spacers.

IMPORTANT:

As repairs to the clock will require the use of special equipment it is recommended that a spare be kept in stock and the faulty unit returned to the A.W.A. Service Department, 152 Parramatta Road, Stanmore, for repair.

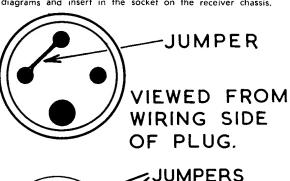
Operation of Receiver Without Clock:

If it is desired to operate the receiver for either the serviceman's or client's use whilst a faulty clock is being repaired, the following plugs may be obtained from the A.W.A. Service Department:

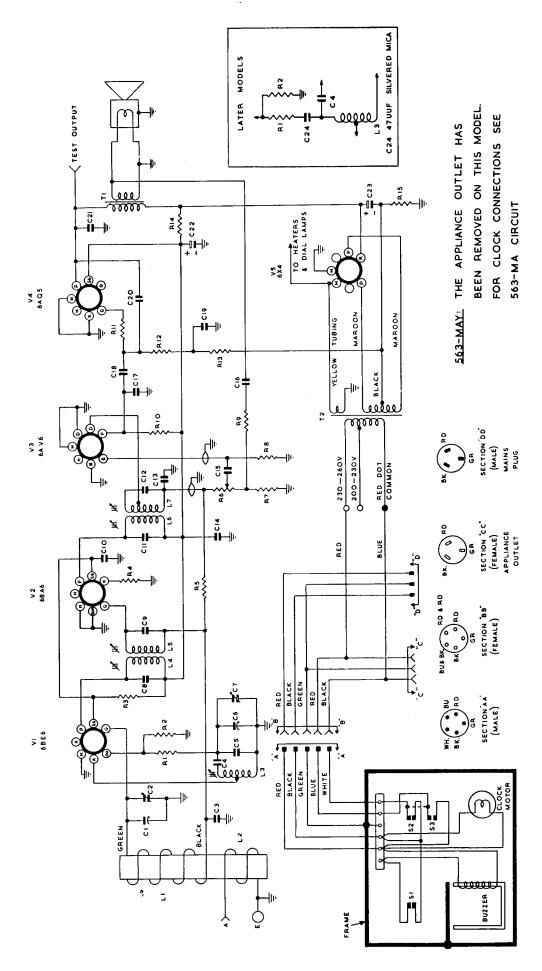
Model 563-MA, 563-MAY Plug No. 29696.

Model 563-MAZ Plug Code No. 581050.

Wire the plugs with jumpers as shown in the accompanying diagrams and insert in the socket on the receiver chassis.



VIEWED FROM
WIRING SIDE
OF PLUG



Connection to Power Supply:

The receiver should not be connected to any circuit supplying other than alternating current from 200-260 volts and at a frequency of 50 c.p.s. only.

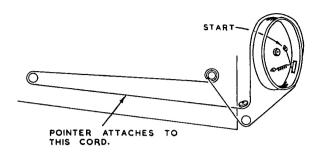
The power supply connections are shown in the accompanying diagram.

RED DOT INDICATES COMMON CONNECTION FOR ALL VOLTAGES



Drive Cord Replacement:

The accompanying diagram shows the route of the cord and the method of attachment.



ALIGNMENT PROCEDURE

Manufacturer's Setting of Adjustments:

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Realignment should be necessary only when components in tuned circuits are repaired or replaced or when it is found that the seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and cannot be readjusted unless by skilled operators using special equipment.

For all alignment operations, connect the "low" side of the signal generator to the receiver chassis and keep the generator output as low as possible to avoid A.V.C. action. Also keep the volume control in the maximum clockwise position.

Testing Instruments:

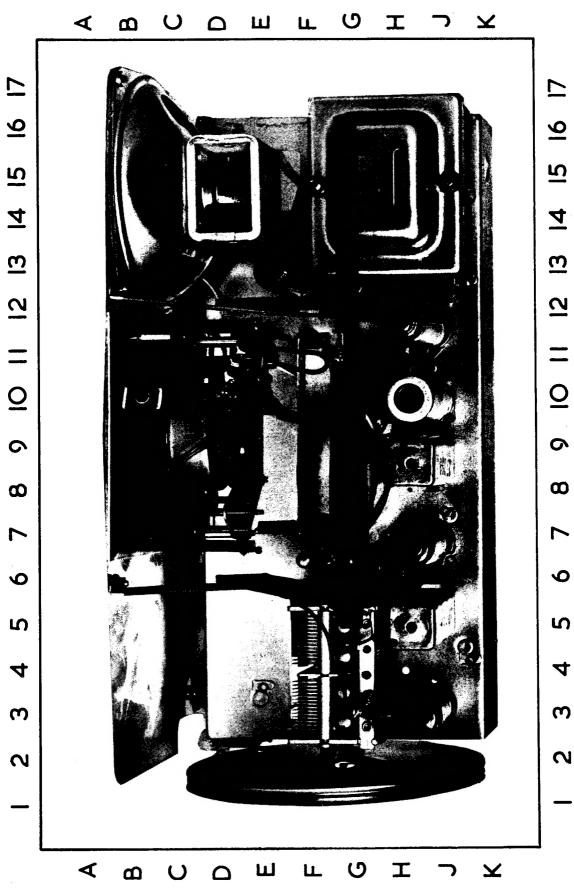
- (1) A.W.A. Junior Signal Generator, type 2R7003, or
- (2) A.W.A. Modulated Oscillator, type J6726.
- If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals.
 - (3) A.W.A. Output Meter, type 2M8832.

ALIGNMENT TABLE, MODELS 563-MAY, 563-MAZ

Alignment Order:	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for Maximum Peak Output:
1	Aerial Section of Gang (Drive End)	455 Kc/s.	540 Kc/s.	L7 Core
2	Aerial Section of Gang (Drive End)	455 Kc/s.	540 Kc/s.	L6 Core
3	Aerial Section of Gang (Drive End)	455 Kc/s.	540 Kc/s.	L5 Core
4	Aerial Section of Gang (Drive End)	455 Kc/s.	540 Kc/s.	L4 Core
Repeat th	e above adjustments until the n	naximum output is obtain	ed.	
5	Inductively coupled to	600 Kc/s.	600 Kc/s.	L.F. Osc. Core Adj. (L3)
6	Inductively coupled to Rod Aerial*	1500 Kc/s.	1500 Kc/s.	H.F. Osc. Adj. (C7)
7	Inductively coupled to Rod Aerial*	1500 Kc/s.	1500 Kc/s.	H.F. Aer. Adj. (C2)

^{*} A coil comprising 3 turns of 16 gauge D.C.C. wire and about 12 inches in diameter should be connected between the output terminals of the test instrument, placed concentric with the rod aerial and distant not less than 1 foot from it.

[†] Rock the turning control back and forth through the signal.



F1G. 3

ALIGNMENT TABLE, MODEL 563-MA

Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for Maximum Peak Output
Aerial Section of Gang (Drive End)	455 Kc/s.	540 Kc/s.	L8 Core
Aerial Section of Gang (Drive End)	455 Kc/s.	540 Kc/s.	L7 Core
Aerial Section of Gang (Drive End)	455 Kc/s.	540 Kc/s.	L6 Core
Aerial Section of Gang (Drive End)	455 Kc/s.	540 Kc/s.	L5 Core
e above adjustments until the r	maximum output is obtain	ned.	•
Aerial Lead	600 Kc/s.	600 Kc/s.	L.F. Osc. Core Adj. (L4)
Aerial Lead	1500 Kc/s.	1500 Kc/s.	H.F. Osc. Adj. (C11)
Aerial Lead	1500 Kc/s.	1500 Kc/s.	H.F. Aer. Adj. (C5)
	Generator to: Aerial Section of Gang (Drive End) above adjustments until the i	Generator to: Aerial Section of Gang (Drive End) above adjustments until the maximum output is obtain Aerial Lead 600 Kc/s. Aerial Lead 1500 Kc/s.	Generator to: to: Dial to: Aerial Section of Gang (Drive End) Aerial Section of Gang (Drive End) Aerial Section of Gang (Drive End) Aerial Section of Gang (Drive End) Aerial Lead (Drive End)

^{*} Rock the tuning control back and forth through the signal.

SOCKET VOLTAGES

VALVES	Cathode to Chassis Volts:	Screen Grid to Chassis Volts:	Anode to Chassis Volts:	Anode Current mA:	Heater Volts:
6BE6 Converter	-	85	165	1.8	6.3
6BA6 1.F. Amp	1.6	85	165	5.5	6.3
6AV6 Det., A.F. Amp., A.V.C.	_		80	0.3	6.3
6AQ5 Output		165	250	28	6.3
6X4 Rectifier	255	_	245/245 AC. R.M.S.	=	6.3

Volts across back-bias resistor = 8 volts.

Total H.T. Current = 48 mA.

Measured at 240 volts A.C. supply. No signal input. Volume Control maximum clockwise. Voltmeter 20,000 ohms per volt; measurements taken on highest scale giving accurate readable deflection.

D.C. RESISTANCE OF WINDINGS,

MODELS 563-MAY, 563-MAZ

D.C. Resistance Winding in ohms Ferrie Aerial Assembly: Primary (L1) Secondary (L2) 1 Oscillator Coil (L3) I.F. Transformer Windings 15 Power Transformer (T2): Primary 50 Secondary 300 Loudspeaker Input Transformer (T1): Primary 525 or 430 Secondary †

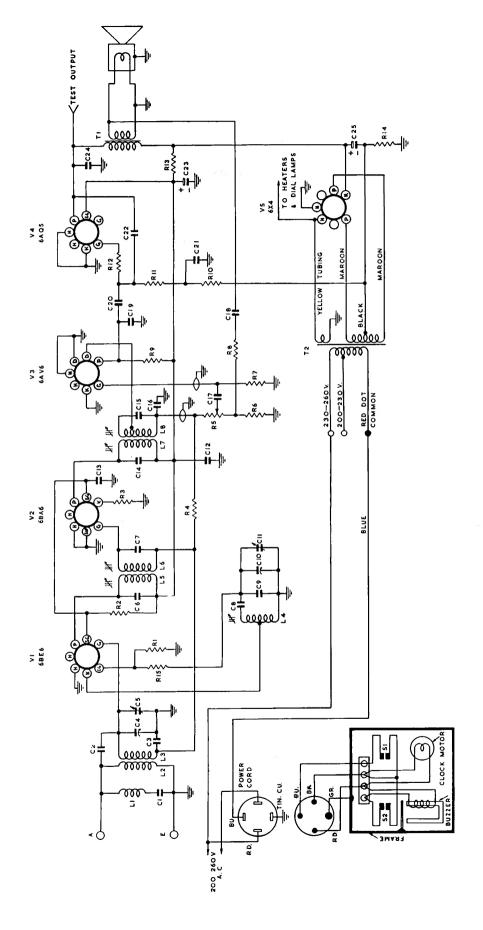
M O	DEL	563	- M A
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Winding	D.C. Resistance in ohms
Aerial Coil:	
Primary (L2)	i 3
Secondary (L3)	2
Oscillator Coil (L4)	5
I.F. Filter (L1)	17.5*
I.F. Transformer Windings	15
Power Transformer (T2):	
Primary	50
Secondary	300
Loudspeaker Input Transformer (T1):	
Primary	525 or 430
Secondary	†

^{*} In some receivers this reading may be as high as 60 ohms.

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations and it should not be assumed that a component is is faulty if a slightly different reading is obtained.

[†] Less than 1 ohm.



MECHANICAL REPLACEMENT PARTS

ITEM	PART No.	ITEM	PART No.
Bracket (2) (Chassis Mounting)	31360	Knob (Radio)	31984
Bracket (Dial Lamp)	31974	Lamp Holder	4194
Bracket (Retaining Cabinet)	31982	Light Mask	31998
Bracket (2) (Rod Aerial Support) (563-MAY, 563-	00104		
MAZ)	33196	Mounting Screw (Oscillator Coil)	31373
Cabinet Back	32466	Nameplate	27748
Clamp Spring (Retaining Clark Dust Count)	32464	Nut (Retaining Cabinet Back)	26523
Clamp, Spring (Retaining Clock Dust Cover)	33019 27780	Nut (Retaining Volume Control)	5926
Clip (Retaining I.F.) Clip (Retaining Spindle)	2524	Plate (Large, Underneath Cabinet)	31985
Clip (Retaining 4 pin socket)	21915	Plate (Small, Underneath Cabinet)	31986
Clock Assembly (563-MA, 563-MAY)	31736	Pointer Assembly	31976
Clock Assembly (563-MAZ)	20894	Pulley Bracket Assembly	31975
Cover (Power Transformer)	20150		-
Dial Scale—Northern	32231	Pulley, Drive Cord	31365
Southern	32232	Pulley Post (Pulley No. 31365)	31366
Drive Bearing	27529	Socket, 4 pin (Clock) (563-MA, 563-MAY)	28313
Drive Cord	9576/21	Socket, 5 pin (Clock) (563-MAZ) Code No.	793062
Drive Drum Assembly	31381	Socket, valve 7 pin Code No.	794576
Drive Spindle	31981	Socket, valve 9 pin Code No.	793037
Drive Spring	1741		
Dust Cover (Clock)	33018	Spacer (Dust Cover Mounting)	33141
Fret Cloth Code No.	212043	Terminal Panel Assembly, 2 way	32822
Gasket (Front Panel to Cabinet)	31972	Terminal Panel Assembly, 3 way	32824
Grommet (Power Cable) Code No.	389005	Terminal Panel Assembly, 4 way	32823
Knobs, Clock:		Terminal Panel Assembly, 5 way	32836
Alarm	33134		
Slumber	33135	Test Outlet	27685
Hands Set	33136	Volume Control Cable	34363
Radio, Alarm, OFF-ON	33137	Washer (Oscillator Coil Mounting)	7910

When ordering, always quote the above part numbers or code numbers, and in the case of coloured parts, such as cabinets, knobs, etc., the colour plus the part number.

CIRCUIT CODE-RADIOLA 563-MA

Location	H14	H H	614	53	55	F5	E6	113	H10	H10	Ξ	65	F10	96	Н8	£	H2	7	J4	F4			69	615		C15				
Fig. No.	7	7	7	_	_	-	7	7	7	7	7	7	7	7	7	7	7	7	7	7	i		-	_		-				
Part No. Fig. No.					18624																		31772D	25807		26846				
Description	100 $\mu\mu$ F Silvered Mica (I.F. Assy)	100 $\mu\mu$ F Silvered Mica (I.F. Assy)	440 $\mu\mu$ F Padder $\pm 2\frac{1}{2}\%$	9 μμF Mica	12-445 μμF tuning	2-20 μμF Trimmer (on gang)	$0.05~\mu$ F Paper 400V working	0.05 μF Paper 400V working	100 $\mu\mu$ F Silvered Mica (I.F. Assy)	100 $\mu\mu$ F Silvered Mica (I.F. Assy)	220 μμF Ceramic	0.01 µF Paper 600V working	0.25 µF Paper 200V working	100 μμF Mica	0.025 µF Paper 400V working	0.1 µF paper 200V working	12 uuf Mica	24 µF 350 P.V. Electrolytic	0.0025 uF Paper 600V working	24 uF 350 P.V. Electrolytic		TRANSFORMERS	Loudspeaker Transformer	Power Transformer 50 C.P.S.	LOUDSPEAKERS	4" permanent magnet	SWITCHES	(in a city of	Radio Comedis Buzzer — Alarm Contacts	
Code No.	90	Ŋ	89	రి	C10	5	C12	C13	C14	C15								C23	C24	C25			F					5	- S	7
cation	-	010	014	513	7 7		· · · ·			416	115	112	10	33	01:	7		•	54	35	99	D5	<u>س</u>	315		112	14	H]3	4 4	,
. No.						, ,				7												2 D					2 F			-
Part No. Fig. No. Location		382	768	406	351	27353								26442															18024	
Par		6	30	33	27	27	ì							26														701	:	
Description	INDUCTORS	I.F. Filter (including C1)	Aerial Coil 540-1600 Kc/s	Oscillator Coil 540-1600 Kc/s	1st I.F. Transformer	2nd I.F. Transformer		RESISTORS		22,000 ohms ½ watt	10,000 ohms 1 ,,	220 ohms ½ "	1.5 megohms ½ "	0.5 megohm Volume Control	50 ohms 3 watt	10 megohms 💃 "	1,000 ohms 🗼 "	0.27 megohms 1 "	0.47 megohm 🛂 ").47 megohm ½ "	47,000 ohms 🚦 "	ıs 2 ,,	150 ohms 1 watt ± 5%	100 ohms ½ "	CAPACITORS	47 μμF Silvered Mica	ο.8 μμF Ceramic	0.05 μ F Paper 200V working	2-20 uuf Trimmer (on gang)	
Code No.														_				_	_	_	•				_	•	•	- د		

CIRCUIT CODE, RADIOLA 563-MAY, AND 563-MAZ

Location	7 9 E	τ <u>τ</u> π	28 =	4 0	F 05	රි පී	H2	% :	C C	7		85	ci s		C14		ರಿ ರಿ
Fig. No.	ოოო	w 4 w	າຕະ	144	1 4	4 4	4	4.	4 4	4			ო		ო		ოო
Part No.	18684											31772D	25807		26846		
Description	$\mu\mu$ F Tuning $\mu\mu$ F Trimmer (on gang) $\mu\mu$ F silvered mica (in 1st	100 $\mu\mu F$ silvered mica (in 1st 1.F.) 0.05 μF paper 400V working	$100 \mu\mu$ F silvered mica (in 2nd I.F.)	0.05 µF paper 400V working	0.01 μ r paper 800V working 0.25 μ F paper 200V working	100 $\mu\mu$ F mica 0.00 working	0.1 μ F paper 200V working	12 μμF mica	$0.0025~\mu$ F paper $600V$ working $24~\mu$ F $350~P.V.$ Electrolytic	24 µF 350 P.V. Electrolytic	TRANSFORMERS	Loudspeaker Transformer	Power Transformer 50 c.p.s.	LOUDSPEAKER	4" Permanent Magnet	SWITCHES	Buzzer Contacts Radio and Appliance Outlet Contacts
Code No.	878	800 000	- 25 - 25 - 25 - 25 - 25 - 25 - 25 - 25	200	C C C S	C17	5 C	C20	C 23	C23		ī	12				S1 S2, S3
Location	G11 F13	22.2		G15 H16	H15	G10	D3	F10	618	٥ بر	3 æ i	F4	F2		E.	ខ្លួ	F14 F4
Fig. No.	ო <	t (n (n		4 4	4	4 4	4	4 -	1 4	4 4	1 4	4 4	1 4		ო	დ 4	r m m
Part No.	34327	27351 27353 27353					26442								18684		
Description	INDUCTORS Ferrite Aerial Assembly	Oscillator Coll 340-1000 Nc/s 1st I.F. Transformer 2nd I.F. Transformer	RESISTORS	100 ohms 3 watt	10,000 ohms 1 ,,	220 ohms ½ ,, 1.5 meaohms ¾ ,,	0.5 megohm Volume Control	50 ohms 3 watt	10 megonms ½ ,, 1,000 ohms ⅓ ,,	0.22 megohm 1 "	47,000 onms ½ ,, 0.47 megohms ½ ,,	0.47 megohms ½ ,, 5,000 chms 2 , watts	٦ -	CAPACITORS	12-445 μμF Tuning	2-20 $\mu\mu$ F Trimmer (on gang)	0.00 μ r paper 200 ν 0.119 440 μ uF Padder \pm 2½% 9 μ F mica
	`	<i>-</i> (_		_				.,.	240

^{*} Later models use Oscillator Coil No. 35403.